

**Position Name:** CNC Machine Operator - C

**Job Description:** Operate and adjust CNC machining equipment to perform standard and repetitive sequences of operations where programs are proved, and setups are made by others. Operations include drilling, boring, milling, turning, etc. employing recognized tooling and procedures and where tolerances are close but not difficult to maintain. Follow detailed instructions, work from standard coding and operational data to change or mount tools and position work piece. Operate control console to orient spindle. Check work position at specified reference points. Adjust machine and fixture stops to maintain finish and tolerance requirements. Work from part drawings and use required precision measuring instruments to check machine positioning and inspect work. Recognize and report machine malfunctions, tooling difficulties, etc. Operator may assist with setups or proving of programs. Under supervision, work procedures and products are subject to check and inspection. Operator requires a general knowledge of tooling applications and shop practices plus basic training on CNC machining equipment.

**Minimum Education or Certificate Requirement:** High School diploma or G.E.D.

**Minimum Time in Equivalent Position:** 6-12 months preferred